White

CONDUCTORS, ACTUATORS & INDICATOR LIGHTS

Brown

Red



PE



Neutral Conductor



Conductors should be

Numbers must be Arabic, letters must be Roman.

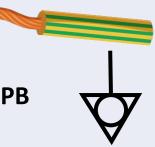
identified by number,

alphanumeric, colour

three.

or a combination of all

Protective Bonding Conductor





Black

AC Control Circuits

Yellow

Lighting circuits (Maintenance/Repair) Sockets for repair and maintenance tools Undervoltage protection circuits Circuits for equipment to ensure correct operation

Orange

Green

Green or yellow should not be used if it causes confusion with green-and-yellow

Pink

Furquoise

Actuators & Indicator Lights - Colour Coding

START/ON

STOP/OFF

START/ON STOP/OFF

HOLD TO RUN (FOR EXAMPLE)

RESET

RESET STOP/OFF

ABNORMAL CONDITIONS

Violet

DC

Control

Circuits

Grey

INDICATOR LIGHTS















































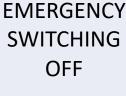
Conductors other than Protective and Neutral

Blue



EMERGENCY

STOP







Emergency



Abnormal







Actuators (Power) - Symbols

ON

OFF

PUSH ON HOLD-TO-RUN PUSH OFF

ON/OFF



ON

START

Actuators (Machine operation) - Symbols STOP HOLD-TO EMERGENCY

-RUN





STOP





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